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Customer Approved Specification

To:

Global LCD Panel Exchange Center

Product Name: M101NWWB RC

Document Issue Date: 2017/07/25

Customer	InfoVision Optoelectronics
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FQ-7-30-0-009-03D



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1.0 General Descriptions

1.1 Introduction

The M101NWWB RC is a Color Active Matrix Liquid Crystal Display with a back light system. The matrix uses a-Si Thin Film Transistor as a switching device. This TFT LCD has a 10.1 inch diagonally measured active display area with WXGA resolution (1,280 horizontal by 800 vertical pixels array).

1.2 Features

- Supported WXGA Resolution
- LVDS Interface
- Wide View Angle
- Compatible with RoHS Standard

1.3 Product Summary

1.3 Product Summary							
Items		Specifications	Unit				
Screen Diagonal		10.1	inch				
Active Area (H x V)		216.96 x135.60	mm				
Number of Pixels (H	x V)	1,280×800	-				
Pixel Pitch (H x V)		0.1695×0.1695	mm				
Pixel Arrangement		R.G.B. Vertical Stripe	-				
Display Mode		Normally Black	-				
White Luminance		350 (Typ.)	cd /m ²				
Contrast Ratio		800 (Typ.)	-				
Response Time		25 (Typ.)	ms				
Input Voltage		3.3 (Typ.)	V				
Power Consumption		3.7 (Max.)@White Pattern ,FV=60Hz	W				
Weight		160 (Max.)	g				
Outline Dimension	Without PCB	229.46 (Typ.) ×149.1 (Typ.) ×2.8 (Max.)					
(H x V x D)	With PCB	229.46 (Typ.) ×149.1 (Typ.) ×4.56 (Max.)	— mm				
Electrical Interface (Logic)	LVDS	-				
Support Color		16.7 M	-				
NTSC		45 (Typ.)	%				
Viewing Direction		All	-				
Surface Treatment		Anti-glare	-				



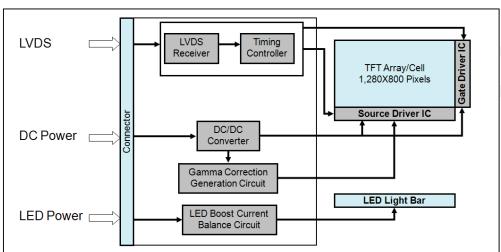
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1.4 Functional Block Diagram

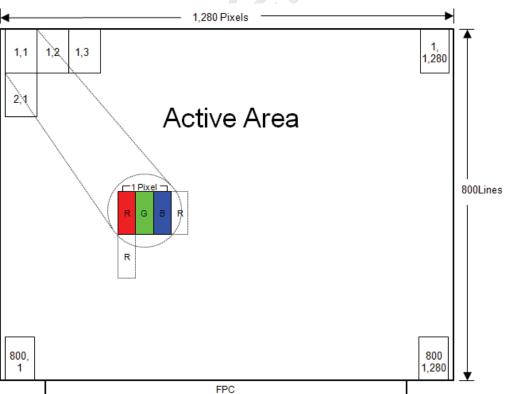
Figure 1 shows the functional block diagram of the LCD module.

Figure 1 Block Diagram



1.5 Pixel Mapping

Figure 2 Pixel Mapping







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2.0 **Absolute Maximum Ratings**

Table 1 Electrical & Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply Voltage	V_{DD}	-0.3	4.0	V	
Logic Input Signal Voltage	V _{Signal}	-0.3	3.6	V	(1),(2),(3),(4)
Operating Temperature	Tgs	0	50	$^{\circ}$ C	(1),(2),(0),(1)
Storage Temperature	Та	-20	60	°C	

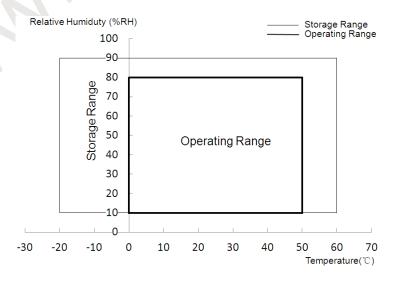
Note (1) All the parameters specified in the table are absolute maximum rating values that may cause faulty operation or unrecoverable damage, if exceeded. It is recommended to follow the typical value.

Note (2) All the contents of electro-optical specifications and display fineness are guaranteed under Normal Conditions. All the display fineness should be inspected under normal conditions. Normal conditions are defined as follow: Temperature: 25°C, Humidity: 55± 10%RH.

Note (3) Unpredictable results may occur when it was used in extreme conditions. Ta= Ambient Temperature, T_{as}= Glass Surface Temperature. All the display fineness should be inspected under normal conditions.

Note (4) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be lower than 46°C, and no condensation of water. Besides, protect the module from static electricity

Figure 3 Absolute Ratings of Environment of the LCD Module





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3.0 **Optical Characteristics**

The optical characteristics are measured under stable conditions as following notes.

Table 2 Optical Characteristics

Item	Conditions		Min.	Тур.	Max.	Unit	Note	
	Horizontal	θ x+	75	85	-			
Viewing Angle	ПОПИОПТА	θ _{x-}	75	85	-	degree	(1) (2) (3) (4) (8)	
(CR≥10)	Vertical	θ _{y+}	75	85	-	degree	(1),(2),(3),(4),(8)	
	Vertical	θ _{y-}	75	85	-			
Contrast Ratio	Center		600	800	-),	(1),(2),(4),(8) θx=θy=0°	
Response Time	Rising + Falling		-	25	50	ms	(1),(2),(5),(8) $\theta x = \theta y = 0^{\circ}$	
	Red x Red y Green x			0.578		1		
				0.345		-		
Color				0.337		-		
Chromaticity	Green y		Typ.	0.568	Тур.	-	(1),(2),(3),(8)	
(CIE1931)	Blue x		-0.03	0.159	+0.03	-	θx=θy=0°	
(0121001)	Blue y			0.136		-		
	White x			0.313		-		
	White y			0.329		-		
NTSC	18		42	45	-	%	(1),(2),(3),(8) $\theta x = \theta y = 0^{\circ}$	
White Luminance	Center		300	350	-	cd/m ²	(1),(2),(6),(8) θx=θy=0°	
Luminance Uniformity	9 Points		70	-	-	%	(1),(2),(7),(8) θx=θy=0°	

Note (1) Measurement Setup:

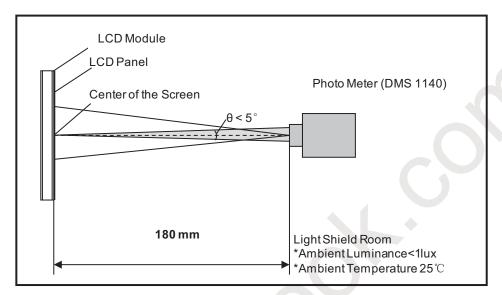
The LCD module should be stabilized at given ambient temperature (25°C) for 30 minutes to avoid abrupt temperature changing during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 30 minutes in the windless room.





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Figure 4 Measurement Setup



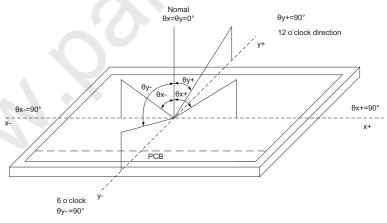
Note (2) The LED input parameter setting as:

V LED: 5V

PWM_LED: Duty 100 %

Note (3) Definition of Viewing Angle

Figure 5 Definition of Viewing Angle



Note (4) Definition of Contrast Ratio (CR)

The contrast ratio can be calculated by the following expression:

Contrast Ratio (CR) = White / Black





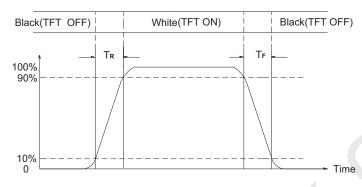
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Note (5) Definition of Response Time (T_R, T_F)

Figure 6 Definition of Response Time

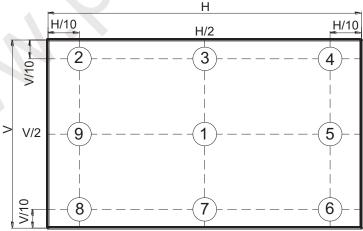


Note (6) Definition of Luminance White Measure the luminance of White pattern (Ref.: Active Area) Display Luminance=L1(center point)

Note (7) Definition of Luminance Uniformity (Ref.: Active Area) Measure the luminance of White pattern at 9 points. Luminance Uniformity= Min.(L1, L2, ... L9) / Max.(L1, L2, ... L9)

H—Active Area Width, V—Active Area Height, L—Luminance

Figure 7 Measurement Locations of 9 Points



Note (8) All optical data based on IVO given system & nominal parameter & testing machine in this document.

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4.0 Electrical Characteristics

4.1 Interface Connector

Table 3 Signal Connector Type

Item	Description
Manufacturer / Type	F62240-H1210B

Table 4 Signal Connector Pin Assignment

Pin No.	Symbol	Description	Remarks
1	NC	No Connection	-
2	VDD	Power Supply 3.3V	-
3	VDD	Power Supply 3.3V	-
4	NC	Reserve for VDD_EDID	-
5	NC	Reserve for SCL_EDID	-
6	NC	Reserve for SDA_EDID	-
7	NC	No Connection	-
8	Rxin0-	-LVDS Differential Data Input(R0~R5,G0)	-
9	Rxin0+	+LVDS Differential Data Input(R0~R5,G0)	-
10	GND	Ground	-
11	Rxin1-	-LVDS Differential Data Input(G1~G5,B0,B1)	-
12	Rxin1+	+LVDS Differential Data Input(G1~G5,B0,B1)	-
13	GND	Ground	-
14	Rxin2-	-LVDS Differential Data Input(B2~B5,H,V,DE)	-
15	Rxin2+	+LVDS Differential Data Input(B2~B5,H,V,DE)	-
16	GND	Ground	-
17	RxCLK-	-LVDS Differential Clock Input	-
18	RxCLK+	+LVDS Differential Clock Input	-
19	GND	Ground	-
20	Rxin3-	-LVDS Differential Data Input(R6,R7,G6,G7,B6,B7)	-
21	Rxin3+	+LVDS Differential Data Input(R6,R7,G6,G7,B6,B7)	-
22	GND	Ground	-
23	LED_GND	Ground for LED Driving	-
24	LED_GND	Ground for LED Driving	-
25	LED_GND	Ground for LED Driving	-
26	NC	No Connection	-
27	LED_PWM	PWM Input Signal for LED Driver	-
28	NC	Reserve for EN	-

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29	CABC_EN	CABC Function Enable(Active High 3.3V). When it is not used, Connecting to GND is recommended, don't floating	-
30	NC	No Connection	-
31	LED_VCC	Power Supply for LED Driver(4.8V - 5.0V - 6.2V)	<u>-</u>
32	LED_VCC	Power Supply for LED Driver(4.8V - 5.0V - 6.2V)	-
33	LED_VCC	Power Supply for LED Driver(4.8V - 5.0V - 6.2V)	-
34	NC	No Connection	-
35	LCD Self Test	LCD Panel Self Test Enable (Active High 3.3V) When it is not used, Connecting to GND is recommended, don't floating	-
36	NC	No Connection	-
37	NC	No Connection	-
38	NC	No Connection	-
39	NC	No Connection	-
40	NC	No Connection	-

4.2 Signal Electrical Characteristics

4.2.1 Signal Electrical Characteristics For LVDS Receiver

The built-in LVDS receiver is compatible with (ANSI/TIA/TIA-644) standard.

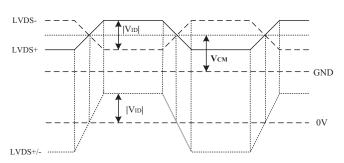
Table 5 LVDS Receiver Electrical Characteristics

Parameter	Symbol	Min.	Тур.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	-	-	+100	mV	V _{CM} =+1.2V
Differential Input Low Threshold	Vtl	-100	-	-	mV	V _{CM} =+1.2V
Magnitude Differential Input Voltage	V _{ID}	100	-	600	mV	-
Common Mode Voltage	V _{CM}	VID /2	-	2.4- VID /2	V	-

Note (1) Input signals shall be low or Hi- resistance state when VDD is off.

Note (2) All electrical characteristics for LVDS signal are defined and shall be measured at the interface connector of LCD.

Figure 8 Voltage Definitions



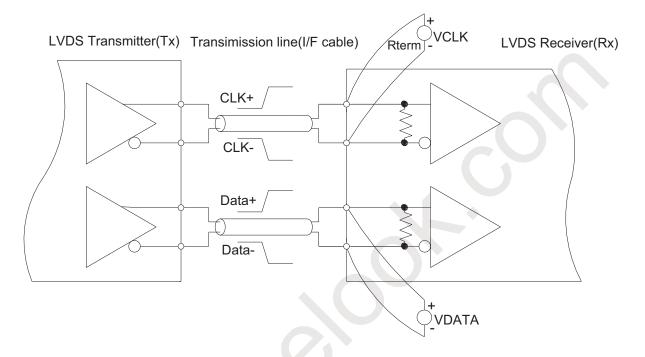
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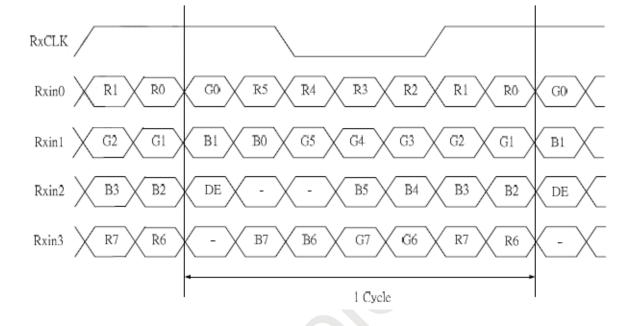
Figure 9 Measurement System





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Figure 10 Data Mapping





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4.3 Interface Timings

Table 6 Interface Timings

Parameter	Symbol	Min.	Тур.	Max.	Unit
LVDS Clock Frequency	Fclk	68.9	71.1	73.4	MHz
H Total Time	HT	1,410	1,440	1,470	Clocks
H Active Time	HA	1,280		Clocks	
V Total Time	VT	815	823	1,023	Lines
V Active Time	VA		800		Lines
Frame Rate	FV	55	60	65	Hz

Note1: HT * VT *Frame Frequency<73.4 MHz

Note2: All reliabilities are specified for timing specification based on refresh rate of 60Hz. However, M101NWWB RC has a good actual performance even at lower refresh rate (e.g. 55Hz) for power saving mode, whereas M101NWWB RC is secured only for function under lower refresh rate; 60Hz at Normal mode, 55Hz at Power save mode.



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4.4 Input Power Specifications

Input power specifications are as follows.

Table 7 Input Power Specifications

Tubic / input i ower opcomeduons								
Parameter		Symbol	Min.	Тур.	Max.	Unit	Note	
System Power	Supply							
LCD Drive Vol	tage (Logic)	V_{DD}	3.0	3.3	3.6	V	(1),(2)	
VDD Current White Pattern		I _{DD}	-	-	0.303	A	(4) (2) (2)	
VDD Power Consumption	White Pattern	P _{DD}	-	-	1.0	W	(1),(2),(3)	
LCD Self	VIH	\ /	3.0	-	3.6	V	(4) (0)	
Test (BIST)	VIL	V_{BIST}	0	-	0.4	V	(1),(2)	
0400	VIH	1/	3.0		3.6	V	(4) (0)	
CABC	VIL	V_{CABC}	0	(-)	0.4	V	(1),(2)	
Rush Current		I _{Rush}	-	-	1.5	Α	(1),(4)	
Allowable Logic/LCD Drive Ripple Voltage		$V_{VDD\text{-RP}}$		-	300	mV	(1)	
LED Power Su	ıpply							
LED Input Volt	age	V_{LED}	4.8	5.0	6.2	V	(1),(2)	
LED Power Co	onsumption	P _{LED}	-	-	2.7	W	(1),(5)	
LED Forward \	/oltage	V _F	2.8	-	3.2	V		
LED Forward (Current	I _F	-	20	-	mA	(1) (2)	
PWM Signal	High	\/	3.0	-	3.6	V	(1),(2)	
Voltage	Low	V_{PWM}	0	-	0.4	V		
			100	-	200		D ым≥0.02%	
			200	-	500		D ым≥0.02%	
			500	-	1K		D ым≥0.04%	
Input PWM Frequency		F_{PWM}	1K	-	2K	Hz	D ым≥0.06%	
			2K	-	5K		D дім≽0.15%	
			5K	-	10K		D ым≥0.3%	
			10K	-	20K		D ым≥0.6%	
Duty Ratio		PWM	1	-	100	%	(1),(7)	
LED Life Time		LT	15,000	20,000	-	Hours	(1),(8)	

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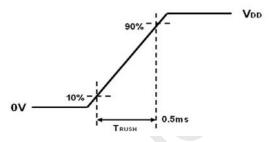
Note (1) All of the specifications are guaranteed under normal conditions. Normal conditions are defined as follow: Temperature: $25\,^{\circ}$ C, Humidity: $55\pm$ 10%RH.

Note (2) All of the absolute maximum ratings specified in the table, if exceeded, may cause faulty operation or unrecoverable damage. It is recommended to follow the typical value.

Note (3) The specified V_{DD} current and power consumption are measured under the V_{DD} = 3.3 V, F_{V} = 60 Hz condition and White Pattern.

Note (4) The figures below is the measuring condition of V_{DD} . Rush current can be measured when T_{RUSH} is 0.5 ms.

Figure 11 V_{DD} Rising Time



Note (5) The power consumption of LED Driver are under the V_{LED} = 5.0V, Dimming of Max luminance.

Note (6) Although acceptable range as defined, the dimming ratio is not effective at all conditions. The PWM frequency should be fixed and stable for more consistent luminance control at any specific level desired.

Note (7) The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.

Note (8) The life time is determined as the sum of the lighting time till the luminance of LCD at the typical LED current reducing to 50% of the minimum value under normal operating condition.





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4.5 Power ON/OFF Sequence

Interface signals are also shown in the chart. Signals from any system shall be Hi- resistance state or low level when VDD voltage is off.

Figure 12 Power Sequence

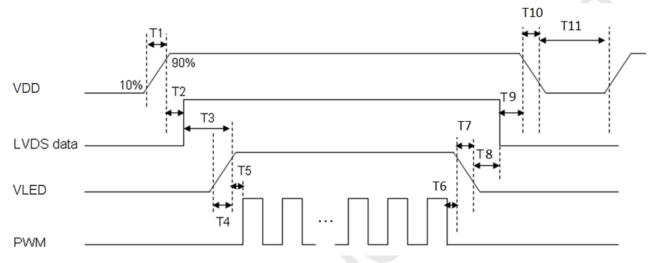


Table 8 Power Sequencing Requirements

Parameter	Symbol	Min.	Тур.	Max.	Unit
VDD Rise Time	T1	0.5	-	10	ms
VDD Good to Signal Valid	T2	30	-	90	ms
Signal Valid to Backlight On	Т3	200	-	-	ms
Backlight Power On Time	T4	0.5	-	-	ms
Backlight VDD Good to System PWM On	T5	20	-	-	ms
System PWM Off to B/L Power Disable	Т6	10	-	-	ms
Backlight Power Off Time	T7	0.5	10	30	ms
Backlight Off to Signal Disable	Т8	200	-	-	ms
Signal Disable to Power Down	Т9	0	-	50	ms
VDD Fall Time	T10	0.5	10	30	ms
Power Off	T11	500	-	-	ms



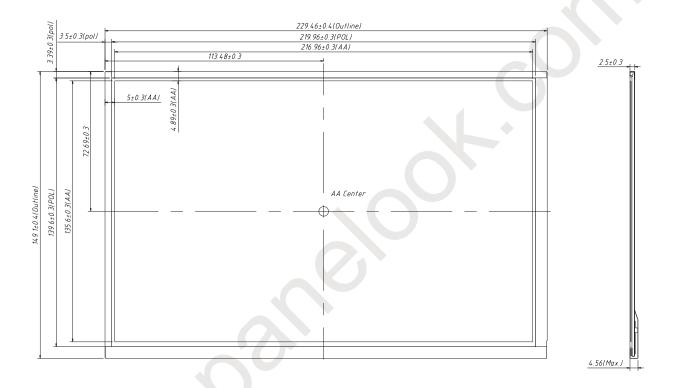


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5.0 Mechanical Characteristics

5.1 Outline Drawing

Figure 13 Reference Outline Drawing (Front Side)

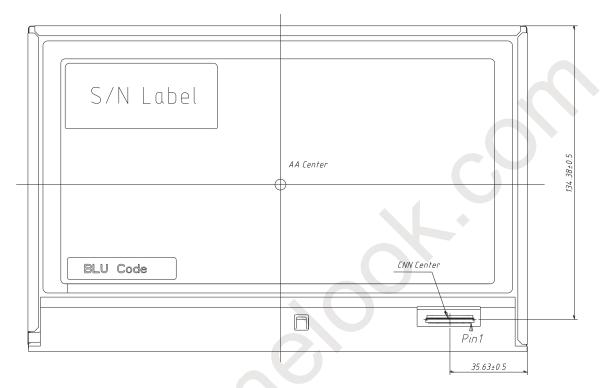


Note: Outline dimension measure instrument: Vernier Caliper.



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Figure 14 Reference Outline Drawing (Back Side)



5.2 Dimension Specifications

Table 9 Module Dimension Specifications

Item		Min.	Тур.	Max.	Unit
Width		229.06	229.46	229.86	mm
Height		148.7	149.1	149.5	mm
Thickness	Without PCBA	2.2	2.5	2.8	mm
Thickness	With PCBA	-	-	4.56	mm
Weight		-	-	160	g

Note: Outline dimension measure instrument: Vernier Caliper.





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Reliability Conditions 6.0

Table 10 Reliability Condition

Item Package Test Conditions			Test Conditions	Note			
High Temperat Operating Test	igh Temperature/High Humidity perating Test Module T _{gs} =50℃, 80%RH, 300 hours					(1),(2),(3),	
Low Temperate	ure Operating Test	Module	T _a =0℃, 3	300 hours	(4)		
High Temperat Storage Test	ure/High Humidity	Module	T _a =60℃,	90%RH, 300 hours			
High Tempera	ture Storage Test	Module	T _a =60℃,	300 hours	(1),(3),(4)		
Low Temperat	ure Storage Test	Module	T _a = -20°0	T_a = -20 $^{\circ}$ C, 300 hours			
Shock Non-op	erating Test	Module		240G, 2ms, half-sine ±x ±y ±z each aixs/1times			
Vibration Non-	operating Test	Module	1.5G , 10 axis/1ho)~500 Hz , x√y√z each ur.	(1),(3),(5)		
	0 "	N4 1 1	Contact	±8KV, (150pF,330Ohm)			
ESD Test	Operating	Module	Air	±15KV, (150pF,330Ohm)	(1),(2),(6)		
LOD 163t	Non Operating	Modulo	Contact	±10KV, (150pF,330Ohm)	(1),(2),(0)		
	Non-Operating	Module	Air	±20KV, (150pF,330Ohm)			

Note (1) A sample can only have one test. Outward appearance, image quality and optical data can only be checked at normal conditions according to the IVO document before reliable test. Only check the function of the module after reliability test.

- Note (2) The setting of electrical parameters should follow the typical value before reliability test.
- Note (3) During the test, it is unaccepted to have condensate water remains. Besides, protect the module from static electricity.

Note (4) The sample must be released for 24 hours under normal conditions before judging. Furthermore, all the judgment must be made under normal conditions. Normal conditions are defined as follow: Temperature: 25 °C, Humidity: 55± 10%RH. T_a= Ambient Temperature, T_{qs}= Glass Surface Temperature.

- Note (5) The module should be fixed firmly in order to avoid twisting and bending.
- Note (6) It could be regarded as pass, when the module recovers from function fault caused by ESD after resetting.

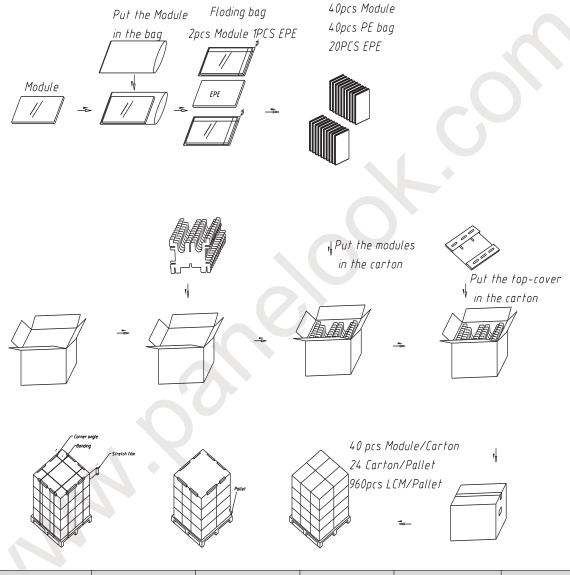




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7.0 Package Specification

Figure 16 Packing Method



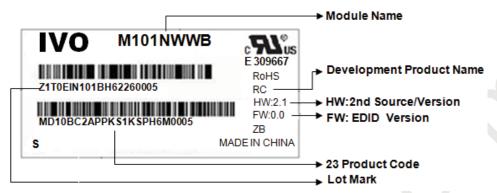
Carton Outline(mm) カートンサイズ	Pallet outline(mm) パレットサイズ	LCM Q'ty in one certon(pcs) モジュ ー ル昌数	Piling number of cartons (pcs) カートン積上段数	Carton Weight (kg) カートン重量	Pallet Weight(kg) パレット重量
388 (W) x 287 (D) x 314 (H)	(A)1100 (B)830 (C) 1256	40	4	8. 7kg	225kg
W D	A B	40pcs Module 40pcs PE bag 20PCS EPE	1 3 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0	



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8.0 Lot Mark



Note: This picture is only an example.

8.1 20 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
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Code 1,2,4,5,6,7,8,9,10,11,16: IVO internal flow control code.

Code 3: Production Location.

Code 12: Production Year.

Code 13: Production Month.

Code 14,15: Production Day.

Code 17,18,19,20: Serial Number.

8.2 23 Product Barcode

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
1													l I									

Code 1,2: Manufacture District.

Code 3,4,5,6,7: IVO internal module name.

Code 8,9,10,13,16: IVO internal flow control code.

Code 11,12: Cell location Suzhou, China defined as "KS".

Code 14,15: Module location Kunshan, China defined as "KS"; Yangzhou, China defined as "YZ"; Shenzhen, China defined as "SE"; Zhuhai, China defined as "ZH"; Suzhou, China defined as "SZ".

Code 17,18,19: Year, Month, Day refer to Note(1), Note(2) and Note(3).

Note (1) Production Year

Year	2006	2007	2008	2009	2010	2011	2012	2013	 2035
Mark	6	7	8	9	Α	В	С	D	 Z

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

Note (3) Production Day: 1~V.

Code 20~23: Serial Number.





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9.0 General Precaution

9.1 Using Restriction

This product is not authorized for using in life supporting systems, aircraft navigation control systems, military systems and any other appliance where performance failure could be life-threatening or lead to be catastrophic.

9.2 Operation Precaution

(1) The LCD product should be operated under normal conditions.

Normal conditions are defined as below:

Temperature: 25°C Humidity: 55±10%

Display pattern: continually changing pattern (Not stationary)

- (2) Brightness and response time depend on the temperature. (It needs more time to reach normal brightness in low temperature.)
- (3) It is necessary for you to pay attention to condensation when the ambient temperature drops suddenly. Condensate water would damage the polarizer and electrical contacted parts of the module. Besides, smear or spot will remain after condensate water evaporating.
- (4) If the absolute maximum rating value was exceeded, it may damage the module.
- (5) Do not adjust the variable resistor located on the module.
- (6) Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding may be important to minimize the interference.
- (7) Image sticking may occur when the module displayed the same pattern for long time.
- (8) Do not connect or disconnect the module in the "power on" condition. Power supply should always be turned on/off by the "power on/off sequence"
- (9) Ultra-violet ray filter is necessary for outdoor operation.

9.3 Mounting Precaution

- (1) All the operators should be electrically grounded and with Ion-blown equipment turning on when mounting or handling. Dressing finger-stalls out of the gloves is important for keeping the panel clean during the incoming inspection and the process of assembly.
- (2) It is unacceptable that the material of cover case contains acetic or chloric. Besides, any other material that could generate corrosive gas or cause circuit break by electro-chemical reaction is not desirable.
- (3) The case on which a module is mounted should have sufficient strength so that external force is not transmitted to the module directly.
- (4) It is obvious that you should adopt radiation structure to satisfy the temperature specification.
- (5) It should be attached to the system tightly by using all holes for mounting, when the module is assembled. Be careful not to apply uneven force to the module, especially to the PCB on the back.
- (6) A transparent protective film needs to be attached to the surface of the module.





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- (7) Do not press or scratch the polarizer exposed with anything harder than HB pencil lead. In addition, don't touch the pin exposed with bare hands directly.
- (8) Clean the polarizer gently with absorbent cotton or soft cloth when it is dirty.
- (9) Wipe off saliva or water droplet as soon as possible. Otherwise, it may cause deformation and fading of color.
- (10) Desirable cleaners are IPA (Isopropyl Alcohol) or hexane. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (11) Do not disassemble or modify the module. It may damage sensitive parts in the LCD module, and cause scratches or dust remains. IVO does not warrant the module, if you disassemble or modify the module.

9.4 Handling Precaution

- (1) Static electricity will generate between the film and polarizer, when the protection film is peeled off. It should be peeled off slowly and carefully by operators who are electrically grounded and with lon-blown equipment turning on. Besides, it is recommended to peel off the film from the bonding area.
- (2) The protection film is attached to the polarizer with a small amount of glue. When the module with protection film attached is stored for a long time, a little glue may remain after peeling.
- (3) If the liquid crystal material leaks from the panel, keep it away from the eyes and mouth. In case of contact with hands, legs or clothes, it must be clean with soap thoroughly.

9.5 Storage Precaution

When storing modules as spares for long time, the following precautions must be executed.

- (1) Store them in a dark place. Do not expose to sunlight or fluorescent light. Keep the temperature between 5° C and 35° C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.
- (3) It is recommended to use it in a short-time period, after it's unpacked. Otherwise, we would not guarantee the quality.

9.6 Others

When disposing LCD module, obey the local environmental regulations.